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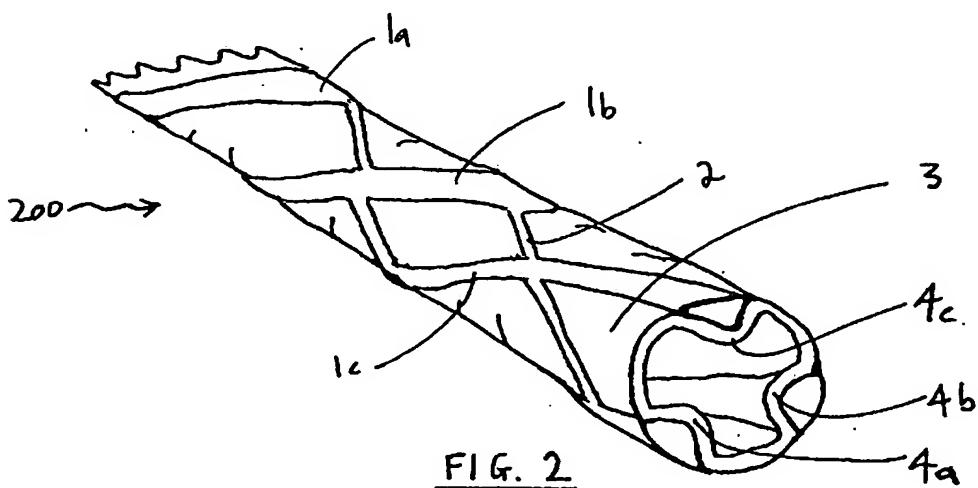
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(54) Means for effecting a fluid flow pattern in a conduit

(57) There is disclosed a conduit supporting structure that imposes, maintains and/or reinforces a flow guiding formation of a conduit, whereby to effect a desired flow configuration in the conduit.



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PARTIAL EUROPEAN SEARCH REPORT

Application Number

which under Rule 45 of the European Patent Convention EP 02 25 3886
shall be considered, for the purposes of subsequent
proceedings, as the European search report

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
X	GB 2 344 053 A (THE IMPERIAL COLLEGE OF SCIENCE, TECHNOLOGY & MEDICINE) 31 May 2000 (2000-05-31)	1-5, 12-14, 17,19, 20, 22-25,29	A61F2/06
Y	* the whole document * ---	15,18	
D,X	WO 00 38591 A (TAYSIDE UNIVERSITY HOSPITALS NHS TRUST) 6 July 2000 (2000-07-06) * the whole document *	2-4, 6-13,16, 18,20-24	
D,Y	US 4 130 904 A (WHALEN) 26 December 1978 (1978-12-26) * column 2, line 5 - line 9; figure 2 *	15,18 -----	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			A61F F16D
INCOMPLETE SEARCH			
<p>The Search Division considers that the present application, or one or more of its claims, does/do not comply with the EPC to such an extent that a meaningful search into the state of the art cannot be carried out, or can only be carried out partially, for these claims.</p> <p>Claims searched completely :</p> <p>Claims searched incompletely :</p> <p>Claims not searched :</p> <p>Reason for the limitation of the search:</p> <p>see sheet C</p>			
Place of search	Date of completion of the search	Examiner	
THE HAGUE	18 July 2003	Smith, C	
CATEGORY OF CITED DOCUMENTS			
<p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p>		<p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons R : member of the same patent family, corresponding document</p>	



Claim(s) searched completely:
1,5-24,25,29

Claim(s) searched incompletely:
2,3-24

Claim(s) not searched:
26-28

Reason for the limitation of the search:

Claims 26-28 are related to a method of determining the helix angle of a helical flow formation within a conduit. Thereby it is specified that the helix angle should be determined from the pressure drop and the turbulent kinetic energy for a conduit having the specified internal dimensions and intended fluid flow. However, nothing is specified as to how this determination should be done. Thus, claims 26-28 relate to an extremely large number of possible methods. Support within the meaning of Article 84 EPC is to be found, however, for only one specific method : On page 10, line 21 - page 11, line 11, it is disclosed that three factors must be fixed before each measurement of pressure drop and turbulent kinetic energy, namely the internal dimensions of the conduit, the intended fluid mass flow and the helix angle of the helical flow formation. A series of measurements are taken of pressure drop and turbulent kinetic energy and the results plotted on a graph, and the optimum helix being determined by point at which the curves intersect.

Consequently the claims so lack support that a meaningful search over the whole of the claimed scope is impossible.

The above objection also applies to claim 2 and any claim dependent upon it. In that the apparatus of claim 2 already has a helical flow formation, additionally it is unclear as to why the helix angle of said helical flow formation should be determined.

Thus, these claims also fail to meet the requirements of Article 84 EPC.

Consequently, the search for claims 2-24 has been carried out only for those parts of the claims which appear to be clear and concise. Namely, the apparatus features and not the method features.

ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.

EP 02 25 3886

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

18-07-2003

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
GB 2344053	A	31-05-2000	AU EP WO	1398400 A 1135171 A1 0032241 A1	19-06-2000 26-09-2001 08-06-2000

WO 0038591	A	06-07-2000	AU EP EP WO JP	3060700 A 1254645 A1 1139917 A2 0038591 A2 2002533157 T	31-07-2000 06-11-2002 10-10-2001 06-07-2000 08-10-2002

US 4130904	A	26-12-1978	NONE		



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(54) Flow control device

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Réglateur de débit

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Description

[0001] The present invention relates to a flow control device capable of switching supply of fluid flow, mainly liquid. More specifically, it relates to a flow control device capable of accurately controlling flow with a simple arrangement.

[0002] A liquid medicine injection apparatus, for instance, uses a tube with small diameter having conduit function and flow rate control function and the liquid medicine is supplied to the tube so that it is continuously injected into human body little by little.

[0003] Conventionally, flow rate of the liquid medicine injection apparatus having the conduit function and the flow rate control function is changed by exchanging the tube, which makes it impossible to change the flow rate immediately.

[0004] On the other hand, a device disclosed in Japanese Patent Application Laid-Open Publication No. Hei 5-84310 is known as a flow control device adapted for continuously injecting small amount of liquid medicine and capable of adjusting flow rate in a multistage.

[0005] The above device has a body including a cylindrical hollow valve chest in communication with the outside through an inflow hole and at least three outflow hole, and a plug body including a cylindrical valve portion rotatably accommodated in the valve chest, the valve portion provided with a slit opened in fan-shape and a straight-tube thin hole extending from a base portion of the slit to the radially opposite side, the fan-shaped slit being connected to the inflow hole when the thin hole is connected to either one of the outflow holes.

[0006] However, in the conventional arrangement, since the flow is switched by bringing the thin hole coincident with the either one of the outflow holes, when there is a gap between the thin hole and the outflow hole, the fluid can leak therefrom. Accordingly, inner diameter of the valve chest and the outer diameter of the valve portion have to be strictly sized, thus requiring processing accuracy and much production cost.

[0007] A seal member may be interposed between the thin hole and the outflow hole to alleviate the problem. However, rotation resistance of the valve portion can be increased, so that the rotation of the valve body can be deteriorated, thus making it difficult to control the flow rate easily and accurately.

[0008] US-A-5318515 discloses a flow control device with a slider cut-off valve. US-A-4439179 and US-A-5853398 both disclose flow control devices with tube pinching valves.

[0009] An object of the present invention is to provide a flow control device being capable of overcoming the above-described conventional disadvantage, having a simple structure and being produced by a simple process, and being capable of easily and accurately controlling the flow rate.

[0010] The present invention provides a flow control device, comprising:

a body;

a plurality of elastic flow control tubes provided inside the body;

a slide member slidable relative to the body; and a valve mechanism for selectively pressing and shutting the flow control tubes in accordance with a slide position of the slide member, characterised in that:

10 the valve mechanism includes a stationary-side projection provided to the body to receive the respective flow control tubes, a plurality of press-pieces provided in the body correspondingly to the respective flow control tube and displaceable in a direction for pressing the flow control tube toward the stationary-side projection, the plurality of press-pieces each having a movable-side projection at a position opposite to the stationary-side projection sandwiching the flow control tube and shifted longitudinally along the flow control tube relative to the stationary-side projection, and a cam provided to the slide member for selectively displacing the plurality of press-pieces in accordance with the slide position of the slide member to press and shut a corresponding flow control tube.

[0011] According to the above arrangement, when the slide member is slid, the plurality of flow control tube is selectively pressed and shut in accordance with the slide position of the slide member. As a result, the fluid is supplied through a flow control tube that is not pressed and shut, so that the flow rate can be controlled by selecting the flow control tube to be pressed and shut.

[0012] In this case, since the flow rate can be controlled only by selectively pressing and shutting the plurality of flow control tubes, the flow rate can be easily and accurately controlled as well as simplifying production process and structure thereof.

[0013] According to the above arrangement, since the stationary-side projection provided to the body and the movable-side projection provided to the press-piece are shifted longitudinally along the flow control tube, when the press-piece is displaced by the cam to press the flow control tube, the flow control tube is shut by being sandwiched by the stationary-side projection and the movable-side projection in a shearing manner, so that the flow control tube can be securely pressed and shut with smaller force as compared to an arrangement where the stationary-side projection and the movable-side projection sandwich the flow control tube therebetween with the stationary-side projection and the movable-side projection located at corresponding position. Therefore, the flow rate can be more precisely controlled.

[0014] In the present invention, the stationary-side projection may preferably be provided at two longitudinally spaced locations along the flow control tube, and the movable-side projection may preferably be provided

at two locations outside a position corresponding to the two stationary-side projections.

[0015] According to the above arrangement, since the press-piece presses the flow control tube with the two movable-side projections longitudinally spaced along the flow control tube, the press-piece can be displaced in a parallel attitude without being tilted. In other words, since the flow control tube is pressed and shut by the two stationary-side projections and the movable-side projections longitudinally spaced along the flow control tube, the flow control tube can be selectively pressed and shut more securely.

[0016] In the present invention, a positioning mechanism for locating the slide member at a position for the slide member to selectively press and shut the flow control tube may preferably be provided between the body and the slide member.

[0017] According to the above arrangement, since the slide member can be located at a position for selectively pressing and shutting the flow control tube, in other words, since the slide member can be retained at an adjusted position, adjusted flow rate can be stably continued.

[0018] In the present invention, a flow rate indication index may preferably be provided on the slide member, and a flow rate display may preferably be provided on the body for displaying a flow rate on a position corresponding to the flow rate indication index at respective positions of the slide member located by the positioning mechanism.

[0019] According to the above arrangement, since the current flow rate can be recognized by reading the flow rate shown on the flow rate display coinciding with the flow rate indication index provided on the slide member at the respective position located by the positioning mechanism, the adjustment can be simply and easily conducted.

[0020] In the present invention, the flow control device may preferably have a lock mechanism including a lock key capable of being inserted into and drawn off from the body, the lock key being drawn off from the body to lock a slide movement of the slide member, and the lock key being inserted to the body to allow the slide movement of the slide member.

[0021] According to the above arrangement, after the lock key is inserted to control the flow rate by sliding the slide member, the slide movement of the slide member can be locked by drawing off the lock key.

[0022] Accordingly, when the present invention is applied to, for instance, a liquid medicine injection apparatus for continuously injecting liquid medicine by a small amount, the lock key can be inserted by a doctor or a nurse to control the flow rate by sliding the slide member and the lock key can be drawn off, so that the security can be ensured since a patient cannot control the flow rate himself.

IN THE DRAWINGS

[0023]

5 Fig. 1 is a perspective view showing a preferred embodiment of a fluid supplying apparatus embodying a flow control device according to the present invention;
 10 Fig. 2 is a cross-section of the aforesaid embodiment;
 15 Fig. 3 is a cross-section of a protection case of the aforesaid embodiment;
 20 Fig. 4 is a cross-section of a water-repellant breathable filter of the aforesaid embodiment;
 25 Fig. 5 is a cross-sectional view showing a cross-section of a tube of the apparatus of the aforesaid embodiment;
 30 Fig. 6(A) to 6(E) are cross-sectional views showing different configurations of cross-sections of tube elements of the apparatus of the aforesaid embodiment;
 35 Fig. 7 is an exploded perspective view showing a flow control device used in the apparatus of the aforesaid embodiment;
 40 Fig. 8 is a cross-section showing a flow control device used in the apparatus of the aforesaid embodiment;
 45 Fig. 9 is a view illustrating a cam groove of a flow control device used in the apparatus of the aforesaid embodiment;
 50 Figs. 10(A) and 10(B) are cross-sections showing a lock mechanism of a flow control device used in the apparatus of the aforesaid embodiment;
 55 Fig. 11 is an illustration of cross-section of a key insert hole and a lock key of a flow control device used in the apparatus of the aforesaid embodiment;
 Fig. 12 is an illustration showing a condition when a liquid medicine is injected into the apparatus of the aforesaid embodiment;
 Fig. 13 is a cross-section showing relationship between the protection case and a rubber elastic film when the liquid medicine is injected into the apparatus of the aforesaid embodiment;
 Figs. 14(A) and (B) are cross-sections showing other examples of tubes used in the apparatus of the aforesaid embodiment; and
 Fig. 15(A) and (B) are cross-sections showing other examples of a valve mechanism used in the apparatus of the aforesaid embodiment.

[0024] A preferred embodiment of the present invention will be described below with reference to drawings.

[0025] In the present embodiment, the present invention is applied to a liquid medicine injection apparatus for injecting liquid medicine to human body. Fig. 1 is a perspective view thereof, and Fig. 2 is a cross-sectional view thereof.

[0026] In the figures, a protection case 1 is composed

of a bottomed cylindrical body 2 of transparent material such as plastic and glass, a lid body 5 made of polypropylene and fitted to an open end of the cylindrical body 2. [0027] The cylindrical body 2 is formed in a bottomed cylinder having an inner configuration of deformed cross-section except for circle, an oval here (see Fig. 3), and is provided with a projection 3 on inner side adjacent to the open end and a scale 4 on outer side, respectively. The scale 4 indicates liquid medicine containing amount (liquid medicine containing amount inside below-mentioned rubber elastic film 11) by cc unit from intermediate position in the up and down direction toward bottom. The scale 4 is composed of even number scale 4A of "0", "20", "40" and "60" and odd number scale 4B of "10", "30" and "50".

[0028] The lid body 5 has an engaging concave portion 6 for engaging the projection 3 of the cylindrical body 2 at an outer side thereof, an air vent 9 and a liquid medicine introduction tube 7 as a thin fluid introduction tube extending toward inside of the cylindrical body 2 substantially at the center of an upper side thereof. Both ends of the liquid medicine introduction tube 7 are opened and a plurality of slits 8 is provided on circumference thereof as shown in Fig. 4. The air vent 9 has a water-repellant breathable filter 9A for circulating air inside and outside of the protection case 1 and preventing the liquid medicine from permeating. A chemical-resistant synthetic resin bundle with water-repellant processing is preferably used as the water-repellant breathable filter 9A, for instance.

[0029] A rubber elastic film 11 with bottomed-tube shape is fitted in close contact with the liquid medicine introduction tube 7, an open end of the rubber elastic film 11 being held by a pinch 12. An outer diameter and length of the liquid medicine introduction tube 7 is substantially the same as an inner diameter and length of the contracted rubber elastic film 11. A maximum of 60cc liquid medicine can be contained in the rubber elastic film 11. Incidentally, ordinarily approximate 20cc liquid medicine is injected for cancer pain treating per one day, so that liquid medicine for approximately three days can be contained therein.

[0030] The rubber elastic film 11 is expanded in accordance with injecting and receiving the liquid medicine. A spring 10 stretching in proportion to the expansion of the rubber elastic film 11 is disposed at outer side thereof. The spring 10 is made of wire material having diameter of 0.6mm to 0.8mm, for instance. The spring 10 has an upper end stopped to the lid body 5 and is wound in a spiral manner so that the diameter thereof is gradually narrowed downward. The lowermost end is abutted to a pointed end of the liquid medicine introduction tube 7 through the rubber elastic film 11.

[0031] The rubber elastic film 11 is preferably made of a chemical-resistant material undamaged by a function of liquid medicine and having great toughness and stretchability, and transparent or translucent material is especially preferable. For example, silicone rubber and

latex rubber on the market are preferable. The thickness of the rubber elastic film is approximately 0.4mm. A contraction power when the liquid medicine is introduced in the rubber elastic film 11 is preferably 1000 to

- 5 7000mmAq (millimeter by water head) pressure. Since venous pressure of human body is ordinarily around 60mmAq, the liquid medicine can be introduced to a patient by a pressure more than 60mmAq. When the contraction power of the rubber elastic film 11 falls below
- 10 1000mmAq, it is difficult to be controlled. When the contraction power exceeds 7000mmAq, the liquid medicine is difficult to be injected from the syringe into the rubber elastic film 11 by human power. However, the contraction power is not limited to the range described above.
- 15 [0032] An inflow hole 19 as a fluid inflow hole for injecting the liquid medicine into the rubber elastic film 11 and an outflow hole 18 as fluid outflow hole for discharging the liquid medicine received inside the rubber elastic film 11 are provided adjacently in V-shape on an upper portion of the liquid medicine introduction tube 7 (lid body 5). In other words, the inflow hole 19, the outflow hole 18 and the liquid medicine introduction tube 7 are provided to the lid body 5 in substantially Y-shaped arrangement and mutually in communication. A check valve 13 for allowing the inflow to the liquid medicine introduction tube 7 from the outside and preventing the outflow from the liquid medicine introduction tube 7 toward outside is provided inside the inflow hole 19. The check valve 13 has a valve cylinder 15 buried in the inflow hole 19 and having a valve seat 14 at the halfway thereof, and a chemical-resistant valve bar 16 made of silicone rubber and the like and retractably accommodated in the valve cylinder 15 to open and close the valve seat 14. Incidentally, a cap 17 can be detachably attached to an outer end of the valve cylinder 15. A spiral groove 18A for detachably engaging a three-direction valve 20 is formed around the outflow hole 18. The three-direction valve 20 has a valve body 22 with three switch holes 21A, 21B and 21C, and a cock 23 for switching the flow path.
- 20
- 25
- 30
- 35
- 40

- [0033] A connector 25 provided on one end of a fluid delivering tube 30 having conduit function and flow rate control function is detachably connected to the switching hole 21C of the three-direction valve 20. A filter 26 for removing dust etc. in the liquid medicine is accommodated inside the connector 25. A flow control device 40 as a flow path selecting means is connected to the other end of the tube 30 and a connector 28 similar to the connector 25 is connected to the flow control device 40 through a tube 27 having therein a single flow path. A syringe needle 29 is detachably attached to a distal end of the connector 28 as an attachment to human body. Accordingly, the inside of the rubber elastic film 11 and the syringe needle 29 are connected through the fluid delivering tube 30, flow control device 40 and the tube 27.
- 45
- 50
- 55

[0034] The tube used for the fluid delivering tube 30 is formed in a predetermined length and has thereinside

a plurality of flow paths extending parallel along a longitudinal direction thereof. Specifically, as shown in Fig. 5, the tube includes a plurality of (four, in the present embodiment) thermoplastic-resin made tube elements 31, 32, 33 and 34 of a predetermined length respectively having flow paths 31A, 32A, 33A and 34A of different fluid passage rate. The tube elements 31, 32, 33 and 34 are bundled and outer surface thereof is unitedly covered with a covering member 35.

[0035] Respective tube elements 31 to 34 may be a single-layered tube, or alternatively, a covered tube considering reinforcement and handling. All of Polypropylene (PP), polyethylene (PE), polyacetals (POM), polycarbonate (PC), ABS, polyamide resin, and polystyrene (PS) can be used for a material of the tube element 31 to 34, however, transparent material is preferable. A flexible material is preferable for the covering member as a cover such as thermoplastic resin elastomer, polyolefin (LDPE, LLDEP) type elastomer, thermoplastic polyurethane elastomer, soft vinyl chloride resin and EVA.

[0036] The configuration of the cross-section of the tube element 31 to 34 is deformed unlike a circular opening of conventional flow rate control means. Some examples are shown in Figs. 6 (A) and 6(E).

[0037] An opening 36A of the tube elements 31 to 34 shown in Fig. 6(A) has three branch-shaped projections of different two types alternatively projecting from an inner circumference of a circular base hole toward the center thereof.

[0038] An opening 36B of the tube elements 31 to 34 shown in Fig. 6(B) has approximate rectangular-shaped groove extending in radial direction from the center of the tube elements 31 to 34 located by an even disposition of 120 degrees forming an approximate Y-shaped configuration, the groove having an inner side with concave and convex portion.

[0039] An opening 36C of the tube elements 31 to 34 shown in Fig. 6(C) has no concave and convex portion on the inner side unlike the opening 36B shown in Fig. 6(B) and the radial length of respective rectangular shape is shortened.

[0040] An opening 36D of the tube elements 31 to 34 shown in Fig. 6(D) has three thin triangle and circular projections alternatively projecting from an inner circumference of a circular base hole toward the center thereof.

[0041] An opening 36E of the tube elements 31 to 34 shown in Fig. 6(E) has branch-shaped projections with slightly deformed configuration of Fig. 6(A) and internal-gear-shaped concave and convex portion inside the base hole.

[0042] The deformation effect of deformed opening of the tube elements 31 to 34 is prominent when the deformation degree represented by square root of inner circumferential dimension of opening/opening cross-sectional area exceeds 7, and the above respective opening 36A to 36E have great deformation degree exceeding 7.

[0043] Incidentally, the above-described tube elements 31 to 34 having minute and deformed opening configuration can be molded using a die shown in Japanese Patent Application Laid-Open No. Sho 51-21927.

5 In the molding method, a die for monofilament having a multiple of resin introduction hole provided to an area substantially the same as the outer diameter of the tube elements 31 to 34 and having no hole to a portion corresponding to the opening 36A to 36E is used. A molten

10 resin monofilament is extruded from the introduction holes and the multiple of close monofilament is fused to obtain the tube elements 31 to 34 with minute and deformed configuration. However, the manufacturing method of the tube elements 31 to 34 is not limited to the method.

[0044] As shown in Fig. 7, the flow control device 40 has a rectangular box-shaped body 41 composed of mutually engaging lower case 42 and upper case 43, a plurality of elastic flow control tube 51-54 provided in

20 parallel in the body 51 and connected to respective tube elements 31-34, a single tube 55 connected to a distal end of the flow control tubes 51-54 through a communication portion 44 to be connected to the tube 27, a slider 56 as a slide member slidable relative to the body 41, a positioning mechanism 61 for locating the slider 56 by a predetermined pitch, a valve mechanism 71 for selectively pressing and shutting the flow control tubes 51 to 54 in accordance with the slide position of the slider 56 located by the positioning mechanism 61, and a lock

25 mechanism 91 for locking the slide movement of the slider 56.

[0045] The slider 56 has a slide plate 57 and a frame-shaped holding piece 58 integrally provided on both sides of the slide plate 57 for slidably holding both sides of the body 41.

[0046] The positioning mechanism 61 includes a plurality of half-arcuate concave groove 62 formed on both sides of the body 41 (upper case 43) at a predetermined pitch interval, a plate spring 63 integrally provided to the

40 holding piece 58 on both sides of the slider 56, and an engaging convex portion 64 provided at an end of the plate spring 63 for elastically engaging with the concave groove 62.

[0047] The valve mechanism 71 includes a stationary-side projection 72 provided to the body 41 for receiving the respective flow control tubes 51-54 and a plurality of press-piece 73-76 provided to the respective flow control tube 51-54 and being displaceable in a direction to press the flow control tube 51-54 toward the stationary-side projection 72, and a cam 81 provided to a back-side of the slider 56 for selectively displacing the plurality of press-piece in accordance with the slide position of the slider 56 to selectively displace the plurality of press-piece 73-76 to press and shut the flow control tube 51-54.

[0048] The stationary projection 72 is provided at two locations longitudinally spaced along directions of the flow control tubes 51-54.

[0049] As shown in Fig. 8, the respective press-pieces 73-76 include a piece member 77, a movable-side projection 78 provided on a lower surface of the piece member 77 (opposite to the stationary-side projection 72 sandwiching the flow control tubes 51-54) and shifted relative to the stationary-side projection 72 in longitudinal direction of the flow control tube 51-54 (two locations shifted to the outside), and a pin 79 projecting from an upper surface of the piece member 77. The pin 79 projects from an upper surface of the body 41 through a hole 45 provided on the body 41 (the upper case 43). **[0050]** The cam 81 includes four cam grooves 82-85 on a backside of the slider 56 and on a position corresponding to the pin 79 of the respective press-piece 73-76 along a slide direction of the slider 56. As shown in Fig. 9, the respective cam grooves 82-85 optionally include a groove 86 for maintaining the pin 79 of the respective press-piece 73-76 being projected from an upper surface of the body 41 at respective positioning locations (1)-(13) where the slider 56 is positioned by the positioning mechanism 61.

[0051] For instance, when the slider 56 is positioned at the positioning location (1), the groove 86 is formed only on the cam groove 82 corresponding to the pin 79. At this time, when the fluid passage rate of the flow control tubes 51-54 is 0.5ml/hr, 1.0ml/hr, 2.0ml/hr, and 3.0ml/hr respectively, the flow rate is 0.5ml/hr. Further, when the slider 56 is positioned at the positioning location (2), the groove 86 is formed only on the cam groove 83 corresponding to the pin 79. In this case, the flow rate is 1.0ml/hr. Further, when the slider 56 is positioned at the positioning location (3), the groove 86 is formed on the cam grooves 82 and 83 corresponding to the pin 79. In this case, the flow rate is 1.5ml/hr.

[0052] When the slider 56 is located on the positioning locations (3) to (13) in a similar manner, the flow rate can be changed at 0.5ml/hr interval, i.e. such as 2.0ml/hr, 2.5ml/hr, 3.0ml/hr, 3.5ml/hr, 4.0ml/hr, 4.5ml/hr, 5.0ml/hr, 5.5ml/hr, 6.0ml/hr and 6.5ml/hr.

[0053] As shown in Figs. 10(A) and 10(B) in detail, the lock mechanism 91 includes a lock key 92 capable of being inserted and being drawn out of a key insert hole 46 of the body 41, a lock piece 93 accommodated in the body 41 and a plate-shaped biasing means 94 for constantly biasing the lock piece 93 upwardly. The lock piece 93 has a pin 95 protruding from an upper surface of the body 41 through the hole 45 opened on the body 41 (upper case 43) and for engaging a lock groove 97 formed on a backside of the slider 56 at a regular interval, and a press engaging portion 96 pressed downwardly by a distal end of the lock key 92 to be engaged when the lock key 92 is inserted into the body 41. Accordingly, when the lock key 92 is drawn out of the body 41, the lock key 92 locks a slide movement of the slider 56. And when the lock key 92 is inserted into the body 41, the lock key 92 allows the slide movement of the slider 56.

[0054] Incidentally, a cross section of the key insert

hole 46 and the lock key 92 is formed vertically asymmetrical, so that the lock key cannot be inserted to the key insert hole 46 when the lock key 92 is inversely inserted to the key insert hole 46. For instance, as shown in Fig. 11, the cross section of the key insert hole 46 and the lock key 92 is rectangular with a lower side thereof having concave arcuate shape.

[0055] The flow rate can be visibly recognized according to the slide position of the slider 56. More specifically, **10** a window 101 as a flow rate indication index is provided to the slider 56 and a flow-rate display 102 for displaying the flow rate on a location corresponding to the window 101 at respective positioning location of the slider 56 located by the positioning mechanism 61 is provided on the body 41 (upper case 43).

[0056] A using method of the present embodiment will be described below.

[0057] When the liquid medicine is received in the rubber elastic film 11, the cap 17 is detached from the valve cylinder 15 of the check valve 13 and a pointed end of a syringe 200 in which the liquid medicine is contained is inserted in the valve cylinder 15 of the check valve 13 as shown in Fig. 12. When the liquid medicine inside the syringe 200 is pushed out at this state, the liquid medicine is received inside the rubber elastic film 11 through the check valve 13 to expand the rubber elastic film 11. The spring 10 is stretched in proportion to the expansion of the rubber elastic film 11, so that the amount of the liquid medicine received inside the rubber elastic film 11 **25** can be read by the value of the scale 4 corresponding to the pointed end of the spring 10.

[0058] Subsequently, the rubber elastic film 11 abuts an inside of the cylinder body 2 of the protection case 1. Since the cross-section of the protection case 1 is **30** formed in oval configuration as shown in Fig. 13, the contact area of the rubber elastic film 11 with the protection case 1 can be reduced as compared with circular configuration. Further, since the air flow inside the protection case 1 can be ensured, the air inside the cylinder body 2 are discharged to the outside through the water-repellant breathable filter 9A in accordance with the expansion of the rubber elastic film 11. Accordingly, the liquid medicine can be accurately delivered little by little, and the attachment position of the air vent 9 is not **35** restricted. After receiving the liquid medicine, the valve seat 14 of the check valve 13 is shut when the pointed end of the syringe 200 is pulled out from the check valve 13. Accordingly, the liquid medicine inside the rubber elastic film 11 does not leak to the outside.

[0059] Next, a syringe needle 29 is attached to the connector 28 at the distal end of the tube 27 and entered to human body. When the cock 23 of the three-direction valve 20 is opened, the liquid medicine is sequentially introduced to the human body through the fluid delivering tube 30, the flow control device 40 and the tube 27 at a small flow rate. Incidentally, the small flow rate of the present invention usually refers to around 0.8ml/hr. However, the flow rate can be optionally determined in

accordance with configuration of the deformed opening, length and viscosity of the liquid medicine and is not restricted to the above flow rate.

[0060] For changing the flow rate, the slider 56 of the flow control device 40 is slid.

[0061] For example, when the slider 56 is slid to the positioning location (1), the flow rate can be switched to 0.5ml/hr. Further, when the slider 56 is slid to the positioning location (2), the flow rate is switched to 1.0ml/hr. Further, when the slider 56 is slid to the positioning location (3), the flow rate is switched to 1.5ml/hr.

[0062] When all the liquid medicine in the rubber elastic fluid 11 is injected into the human body changing the flow rate as necessary, the liquid medicine is filled in the rubber elastic film 11 similarly to the above description and the above-described operation is repeated. Incidentally, in order to remove air inside the rubber elastic film 11 before entering the syringe needle 29 to the human body, the protection case 1 is set upright with the lid body 5 upward and leave it while the cock 23 is made open.

[0063] According to the above-described embodiment, when the slider 56 is slid, the plurality of flow control tube 51-54 are selectively pressed and shut in accordance with slide position of the slider 56, so that the fluid flows through the flow control tube 51-54 that is not pressed and shut, thus controlling the flow rate by selecting the flow control tube 51-54 to be pressed and shut. Accordingly, for controlling the flow rate, the plurality of flow control tube 51-54 may be selectively pressed and shut, so that the process and arrangement can be simplified and the flow rate can be easily and accurately controlled.

[0064] Further, since the valve mechanism 71 includes the stationary-side projection 72, the plurality of press-piece 73-76 provided to the body 41 corresponding to the flow control tubes 51-54 displaceably in a direction for pressing the flow control tube 51-54 and having the movable-side projection 78 at the position shifted longitudinally along the flow control tubes 51-54 relative to the stationary-side projection 72, and a cam 81 for pressing and shutting the flow control tube 51-54 for selectively displacing the plurality of the press-piece 73-76 in accordance with the slide position of the slider 56 to press and shut the flow control tube 51-54, in other words, since the stationary-side projection 72 and the movable-side projection 78 are shifted longitudinally along the flow control tubes 51-54, when the press-pieces 73-76 are displaced by the cam 81 to press the flow control tubes 51-54, the flow control tubes 51-54 are sandwiched by the stationary-side projection 72 and the movable-side projection 78 to be shut in a sheared manner, so that the flow control tube 51-54 can be securely pressed and shut with smaller force as compared to an arrangement where the flow control tube is sandwiched between the stationary-side projection 72 and the movable-side projection 78 at mutually opposing position.

[0065] Further, since the press-pieces 73-76 press the flow control tubes 51-54 by the two movable-side

projections spaced longitudinally along the flow control tubes 51-54, the press-pieces 73-76 can be displaced in parallel attitude without being tilted. Further, since the flow control tubes 51-54 are pressed and shut at the two locations, i.e. the flow control tubes 51-54 are pressed and shut by the two stationary-side projections 72 and the movable-side projection 78 spaced longitudinally along the flow control tubes 51-54, the flow control tubes 51-54 can be more securely pressed and shut selectively.

[0066] Since the positioning mechanism 61 for defining the position of the slider 56 for selectively pressing and shutting the flow control tube 51-54, in other words, since the slider 56 can be retained at the adjusted position, the adjusted flow rate can be stably continued.

[0067] Since the flow-rate-indicating window 101 is provided on the slider 56 and the flow-rate display for displaying the flow rate is provided at the position corresponding to the flow rate indicating window 101 on the respective positioning location of the slider 56 positioned by the positioning mechanism 61, the current flow rate can be recognized by reading the flow rate shown on the flow-rate display coincident with the flow-rate-indicating display 101, thus simplifying and facilitating adjustment thereof.

[0068] Further, after the lock key 92 is inserted to the body 41, whereat the slider 56 is slid to control the flow rate, the slide movement of the slider 56 is locked by drawing the lock key 92 off. Accordingly, for instance, when the present invention is applied to a liquid medicine injecting apparatus for continuously injecting minute amount of liquid medicine into human body, after the lock key 92 is inserted by a doctor or a nurse, whereby the flow rate is controlled by sliding the slider 56, the lock key 92 is drawn out to prevent flow rate control by the patient, so that security can be ensured.

[0069] Since the tube 30 having therein inside the elongated thermoplastic-resin tube elements 31 to 34 with deformed openings 36A to 36E is used in a flow rate control means instead of conventional short tube having circular opening, the flow rate can be controlled precisely by optionally setting the configuration of the opening and the tube length. When a conventional tube with circular opening is used as a conduit and a dust of a larger size than the inner diameter thereof is contained in the liquid medicine or the liquid medicine is likely to be coagulated, the liquid medicine flow tends to be entirely stopped because the opening is shut. On the other hand, since the tube 30 having predetermined tube elements 31 to 34 having deformed opening configuration is employed, the long side of the deformed opening 36A to 36E is not shut by dust. Accordingly, the blocking of the opening 36A to 36E can be more effectively prevented than the conventional tube having circular opening when the liquid medicine contains foreign substance such as dust and solid substance.

[0070] Though the tube with the conduit of the conventional tube having circular opening tends to be bent

to shut by the weight of a lying patient, the tube elements 31 to 34 having deformed opening according to the present embodiment is tough against bend and is not likely to be shut even when the weight is applied. Therefore, the fluid delivering apparatus without shutting is safer and is significantly effective in a medical field where safety is of importance.

[0071] Furthermore, since the conduit function and the flow rate control function are both performed by the tube elements 31 to 34, the structure is simpler than the conventional combination of conduit tube and the flow rate control means.

[0072] When the conventional stainless thin tube and glass thin tube is used for performing both the conduit function and the flow rate control function, they are apt to be cracked, broken and difficult to be handled for being too thin. However, since the tube 30 made of thermoplastic resin is used in the present embodiment, deformed opening 36A to 36E having the predetermined configuration is easy to be manufactured, handled easily and both of the conduit function and the minute flow rate control function can be performed.

[0073] The number of the flow path formed inside the single fluid delivering tube 30 is not limited to four of the aforesaid embodiment, but more than one flow path may preferably be provided inside the tube 30.

[0074] For instance, when two flow paths are provided, two tube elements 31 and 32 having flow paths 31A and 32A thereinside may be bundled and outside of the tube elements may be covered with the covering member 35 in a circular cross-section, as shown in Fig. 14 (A). Alternatively, as shown in Fig. 14(B), two tube elements 31 and 32 having flow paths 31A and 32A thereinside may be bundled and outside of the tube elements may be covered with the covering member 35 in an ellipse cross-section. In the above arrangement, the fluid passage rate of the respective flow paths 31A and 32A may be the same or different with each other. Further, since either one of the flow paths 31A and 32A may be opened and closed in the flow path selecting means (flow rate switching device), the structure can be simplified.

[0075] In the aforesaid embodiment, the plurality of tube elements 31 to 34 is bundled and the outside thereof is unitedly covered by the covering member 35 to make a single tube. However, a thin core member may be set at a predetermined position in forming the tube and resin may be filled to the outside, so that the tube having thereinside a plurality of flow paths can be integrally formed after removing the core member.

[0076] Further, the arrangement of the valve mechanism is not limited to the arrangement of the above-described embodiment, but other arrangement is possible. For instance, as shown in Fig. 15, a plurality of press lever 111 corresponding to respective flow control tubes 51-54 may be rotatably provided in the body 41, where a spring 112 for urging the press lever 111 in a direction for one end of the respective press lever 111 to press

the flow control tubes 51-54 is provided, and a groove 113 may be optionally be provided on the lower surface of the slider 56, so that the one end of the press lever 111 presses the flow control tubes 51-54 when the groove 113 of the slider 56 is located on the other end of the press lever 111. Substantially the same effect as the above embodiment can also be obtained in this arrangement.

[0077] Though the slider 56 linearly and reciprocally slide relative to the body 41, the slider 56 may be rotated relative to the body and the flow control tubes 51-54 may be selectively pressed according to the predetermined angular position of the slider 56. In other words, the flow control tubes 51-54 may be provided on concentric circle in the body 41 and the valve mechanism 71 may be provided sandwiching the flow control tubes 51-54.

[0078] Further, though the fluid supply tube 30 having the tube elements 31-34 is connected to an upstream side of the flow control device 40 and a single tube 27 is connected to the downstream side, they may be connected in reverse. In other words, the single tube 27 may be connected to the upstream side of the flow control device 40 and the fluid supply tube having the tube elements 31-34 may be connected to the downstream side. The flow rate can also be controlled in the same manner in this arrangement.

[0079] The present invention can be applied to liquid medicine injecting apparatus for wide range of medical field such as injecting to veins and urinary organs, and application to obstetrics and gynecology. The present invention can also be used for injecting liquid medicine and nutrients to living body such as animals and fishes.

[0080] The present invention can also be used for gradually delivering water, (fluid) nutrients and liquid medicine (insecticide) to a plant. For instance, in order to gradually supply the water or the (fluid) nutrients in raising vegetables and flowers, it is only required that the distal end of the tube 30 or a needle attached to the distal end of the tube 30 is buried to the grounds around the vegetables and flowers. In the arrangement, the opening of the tube 30 is not shut even when the tube 30 is treaded on to bend the tube 30, thereby not interrupting the delivery of the fluid. When the liquid medicine is injected into trees, it is only required that the protection case 1 is hanged to the trees by an appropriate means and the needle at the distal end of the tube 30 is entered to the trees. In this case, the fluid is not limited to flow out downward from the hanged protection case 1 but the liquid medicine can be injected to an upper position of the protection case 1.

[0081] Further, the present invention can be applied for gradually delivering liquid medicines such as antibiotics, (fluid) bait and (fluid) nutrients for water grass to fish aquarium. In this case, the distal end of the tube 30 may be positioned in the aquarium without attaching the needle.

Claims**1. A flow control device (40), comprising:**

a body (41);
 a plurality of elastic flow control tubes (51,52,53,54) provided inside the body;
 a slide member (56) slidable relative to the body; and
 a valve mechanism (71) for selectively pressing and shutting the flow control tubes in accordance with a slide position of the slide member, **characterised in that:**

the valve mechanism includes a stationary-side projection (72) provided to the body to receive the respective flow control tubes, a plurality of press-pieces (73,74,75,76) provided in the body correspondingly to the respective flow control tube and displaceable in a direction for pressing the flow control tube toward the stationary-side projection, the plurality of press-pieces each having a movable-side projection (78) at a position opposite to the stationary-side projection sandwiching the flow control tube and shifted longitudinally along the flow control tube relative to the stationary-side projection, and a cam (81) provided to the slide member for selectively displacing the plurality of press-pieces in accordance with the slide position of the slide member to press and shut a corresponding flow control tube.

2. The flow control device (40) according to Claim 1, wherein the stationary-side projection (72) is provided at two longitudinally spaced locations along the flow control tubes (51,52,53,54), and

wherein the movable-side projection (78) is provided at two locations outside a position corresponding to the two stationary-side projections.

3. The flow control device (40) according to claims 1 or 2, wherein a positioning mechanism (61) for locating the slide member (56) at a position for the slide member to selectively press and shut the flow control tube is provided between the body (41) and the slide member.**4. The flow control device (40) according to Claim 3, wherein a flow rate indication index (101) is provided on the slide member (56), and**

wherein a flow rate display (102) is provided on the body for displaying a flow rate on a position corresponding to the flow rate indication index at respective positions of the slide member located by the positioning mechanism.

5. The flow control device (40) according to any one of Claims 1 to 4, further comprising a lock mechanism (91) including a lock key (92) capable of inserting into and drawing off from the body (41), the lock key being drawn off from the body to lock a slide movement of the slide member (56), and the lock key being inserted to the body to allow the slide movement of the slide member.

Patentansprüche**1. Durchflußreguliergerät (40), welches umfaßt:**

15 einen Körper (41);

eine Vielzahl von elastischen Durchflußregulierröhren (51, 52, 53, 54), die innerhalb der Körpers vorgesehen sind;

20 ein Verschiebungselement (56), welches relativ zum Körper verschiebbar ist; und

25 ein Ventilmechanismus (71), zum selektiven Drücken und Schließen der Durchflußregulierröhren in Abhängigkeit von einer Verschiebungsposition des Verschiebungselements,

dadurch gekennzeichnet, daß

30 der Ventilmechanismus einen Vorsprung (72) auf der stationären Seite am Körper umfaßt, um die entsprechenden Durchflußregulierröhren aufzunehmen, eine Vielzahl von Druckstücken (73, 74, 75, 76), welche in dem Körper korrespondierend zu einer jeweiligen Durchflußregulierröhre angebracht sind und in einer Richtung lösbar sind, um die Durchflußregulierröhre zu dem Vorsprung auf der stationären Seite hin zu drücken, wobei bei der Vielzahl von Druckstücken ein jedes einen Vorsprung (78) auf einer bewegbaren Seite aufweist an einer Position, die dem Vorsprung auf der stationären Seite gegenüberliegt, und die Durchflußregulierröhre sandwich-artig einschließt und in Längsrichtung längs der Durchflußregulierröhre verschoben ist relativ zu dem Vorsprung auf der stationären Seite, sowie einen Nocken (81), welcher zu dem Verschiebungselement vorgesehen ist, um die Vielzahl von Druckstücken selektiv in Abhängigkeit von der Verschiebungsposition des Verschiebungselements zu verschieben, um eine entsprechende Durchflußregulierröhre zu drücken und zu verschließen.

55 2. Durchflußreguliergerät (40) gemäß Anspruch 1, wobei der Vorsprung (72) auf der stationären Seite an zwei in Längsrichtung zueinander beabstandet angebrachten Orten längs der Durchflußregulierröhren (51, 52, 53, 54) bereitgestellt ist, und

wobei der Vorsprung (78) auf der verschiebbaren Seite bereitgestellt ist an zwei Orten außerhalb einer Position, die den beiden Vorsprüngen auf der stationären Seite entspricht.

3. Durchflußreguliergerät (40) gemäß den Ansprüchen 1 oder 2, wobei ein Positionierungsmechanismus (61) zwischen dem Körper (41) und dem Verschiebungselement vorgesehen ist, zum Lokalisieren des Verschiebungselement (56) an einer Position damit das Verschiebungselement die Durchflußregulierröhren selektiv drücken und verschließen kann.

4. Durchflußreguliergerät (40) nach Anspruch 3, wobei ein Durchflußratenanzeigezeiger (101) auf dem Verschiebungselement (56) angebracht ist, und wobei eine Durchflußratenanzeige (102) auf dem Körper angebracht ist, zum Anzeigen einer Durchflußrate an einer Position, die dem Durchflußratenanzeigezeiger an jeweiligen Positionen des Verschiebungselement entspricht, das durch den Positionierungsmechanismus lokalisiert ist.

5. Durchflußreguliergerät (40) gemäß einem der Ansprüche 1 bis 4, welches weiterhin einen Verriegelungsmechanismus (91) umfaßt, der einen Verriegelungsschlüssel (92) umfaßt, der in der Lage ist, in den Körper (41) eingeführt zu werden und von diesem wieder herausgezogen zu werden, wobei der Verriegelungsschlüssel aus dem Körper herausgezogen wird, um eine Verschiebungsbewegung des Verschiebungselement (56) zu blockieren, und der Verriegelungsschlüssel eingeführt wird zu dem Körper, um die Verschiebungsbewegung des Verschiebungselement zu erlauben.

Revendications

1. Régulateur de débit (40), comprenant :

un corps (41) ;
une pluralité de tubes de régulation de débit élastiques (51, 52, 53, 54) disposés à l'intérieur du corps ;
un élément de coulisseau (56) pouvant coulisser par rapport au corps ;
et,
un mécanisme de soupape (71) pour presser et fermer sélectivement les tubes de régulation de débit selon une position de coulissemement de l'élément de coulisseau, **caractérisé en ce que :**
le mécanisme de soupape comprend une saillie côté fixe (72) disposée sur le corps pour recevoir les tubes de régulation de débit.

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bit respectifs, une pluralité de pièces de pression (73, 74, 75, 76) disposées dans le corps en correspondance avec le tube de régulation de débit respectif et déplaçables dans une direction pour presser le tube de régulation de débit vers la saillie côté fixe, la pluralité de pièces de pression ayant chacune une saillie côté déplaçable (78), à une position opposée à la saillie côté fixe, prenant en sandwich le tube de régulation de débit et décalée longitudinalement le long du tube de régulation de débit par rapport à la saillie côté fixe, et une came (81) disposée sur l'élément de coulisseau pour déplacer sélectivement la pluralité de pièces de pression selon la position de coulissemement de l'élément de coulisseau pour presser et fermer un tube de régulation de débit correspondant.

2. Régulateur de débit (40) selon la revendication 1, dans lequel la saillie côté fixe (72) est disposée à deux emplacements longitudinalement espacés le long des tubes de régulation de débit (51, 52, 53, 54), et

dans lequel la saillie côté déplaçable (78) est disposée à deux emplacements à l'extérieur d'une position correspondant aux deux saillies côté fixe.

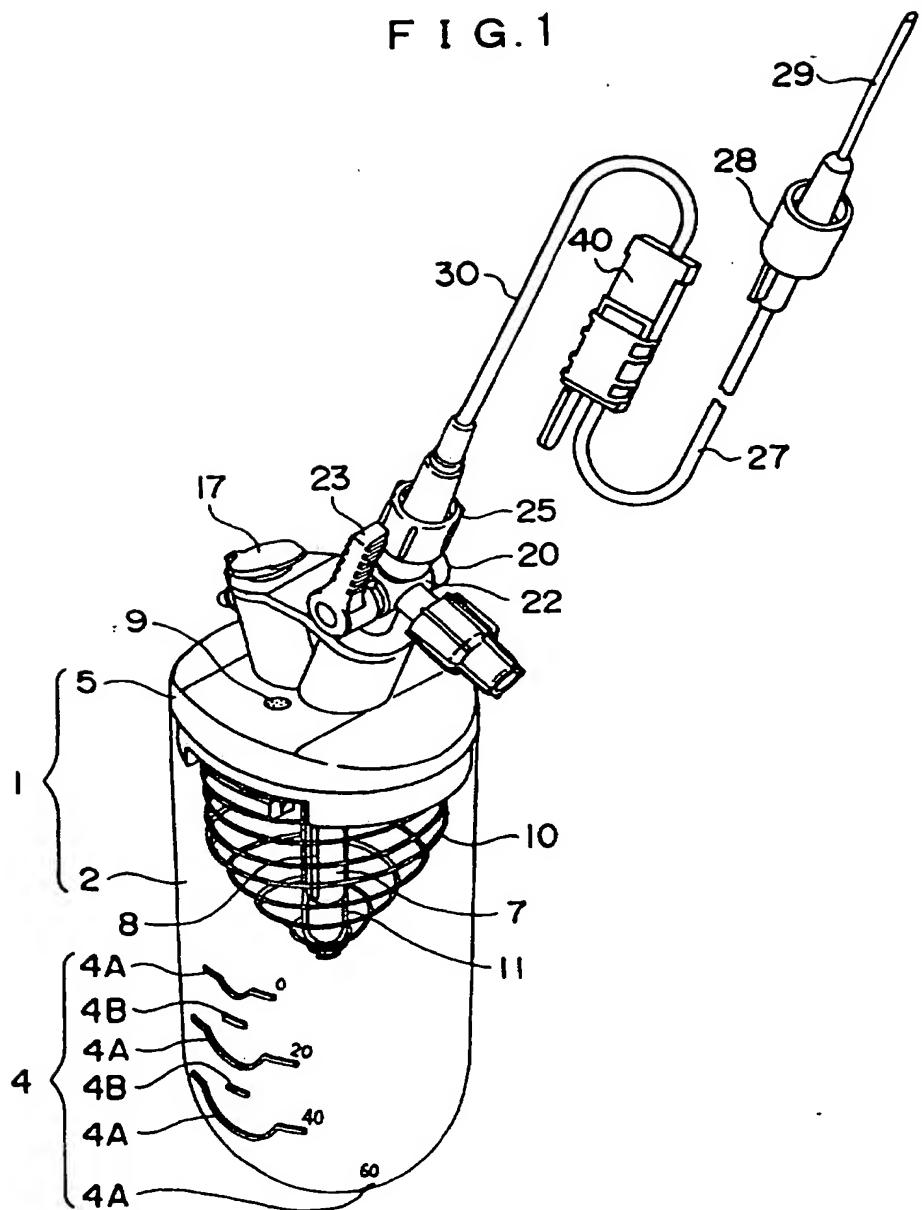
3. Régulateur de débit (40) selon la revendication 1 ou la revendication 2, dans lequel un mécanisme de positionnement (61), pour positionner l'élément de coulisseau (56) à une position pour que l'élément de coulisseau puisse presser et fermer sélectivement le tube de régulation de débit, est disposé entre le corps (41) et l'élément de coulisseau.

4. Régulateur de débit (40) selon la revendication 3, dans lequel un index d'indication de débit (101) est disposée sur l'élément de coulisseau (56), et

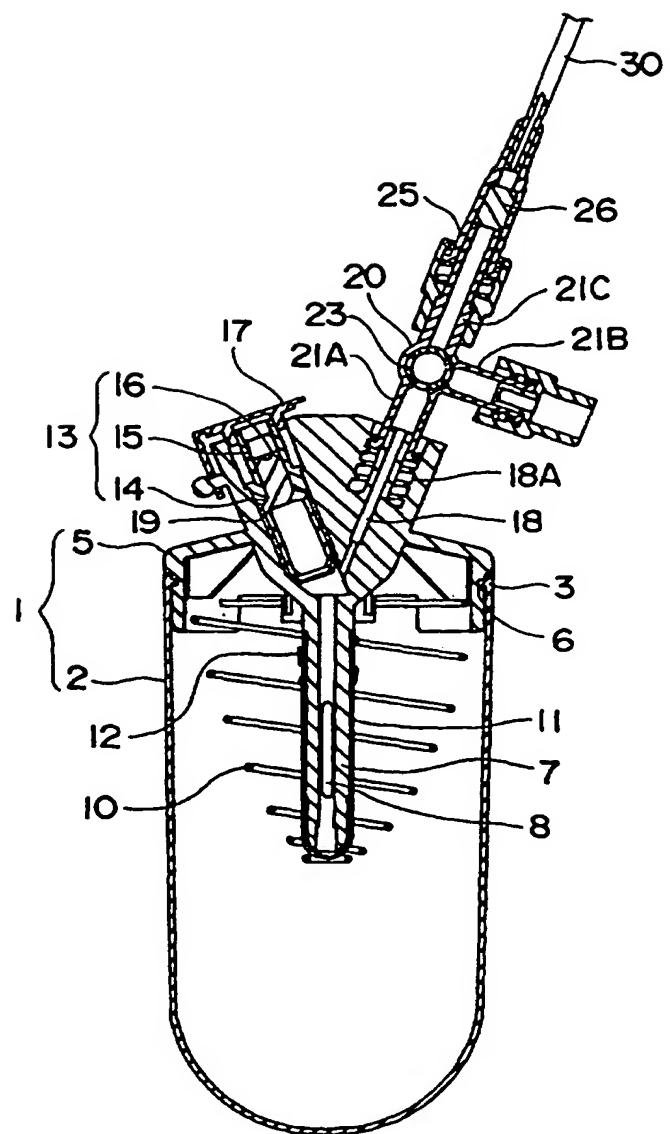
dans lequel un indicateur de débit (102) est disposé sur le corps pour indiquer un débit à une position correspondant à l'index d'indication de débit à des positions respectives de l'élément de coulisseau positionné par le mécanisme de positionnement.

5. Régulateur de débit (40) selon l'une quelconque des revendications 1 à 4, comprenant en outre un mécanisme de verrou (91) comprenant une clé de verrou (92) pouvant être introduite et sortie du corps (41), la clé de verrou étant sortie du corps pour verrouiller un déplacement coulissant de l'élément de coulisseau (56), et la clé de verrou étant introduite dans le corps pour permettre le déplacement coulissant de l'élément de coulisseau.

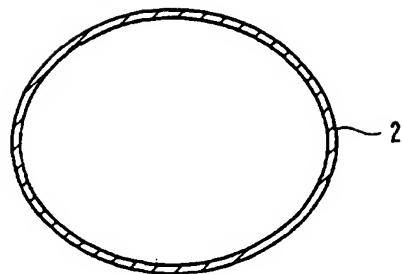
F I G. 1



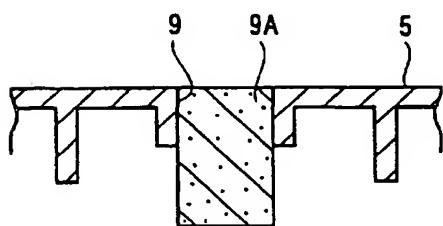
F I G. 2



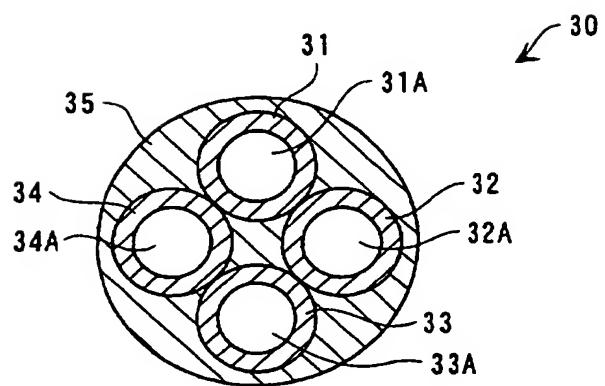
F I G. 3



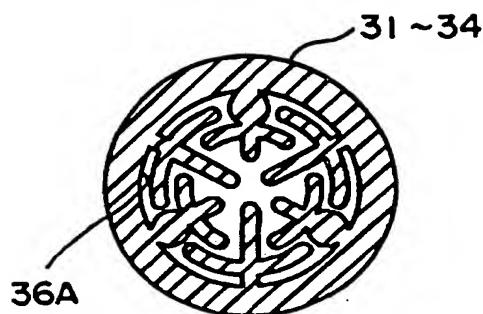
F I G. 4



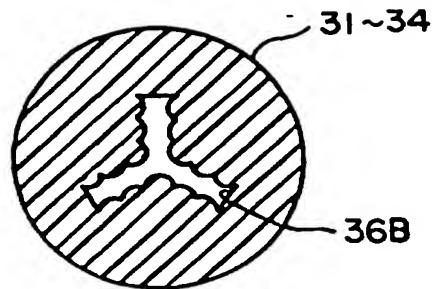
F I G. 5



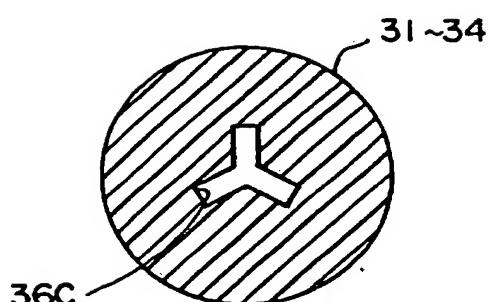
F I G. 6 (A)



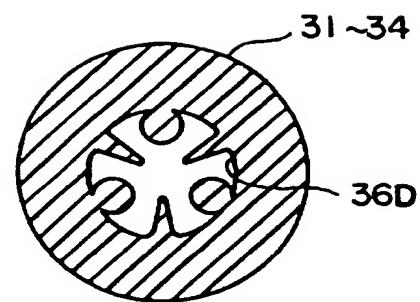
F I G. 6 (B)



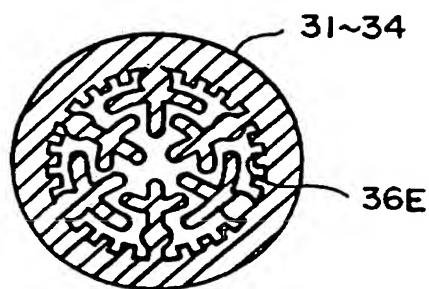
F I G. 6 (C)



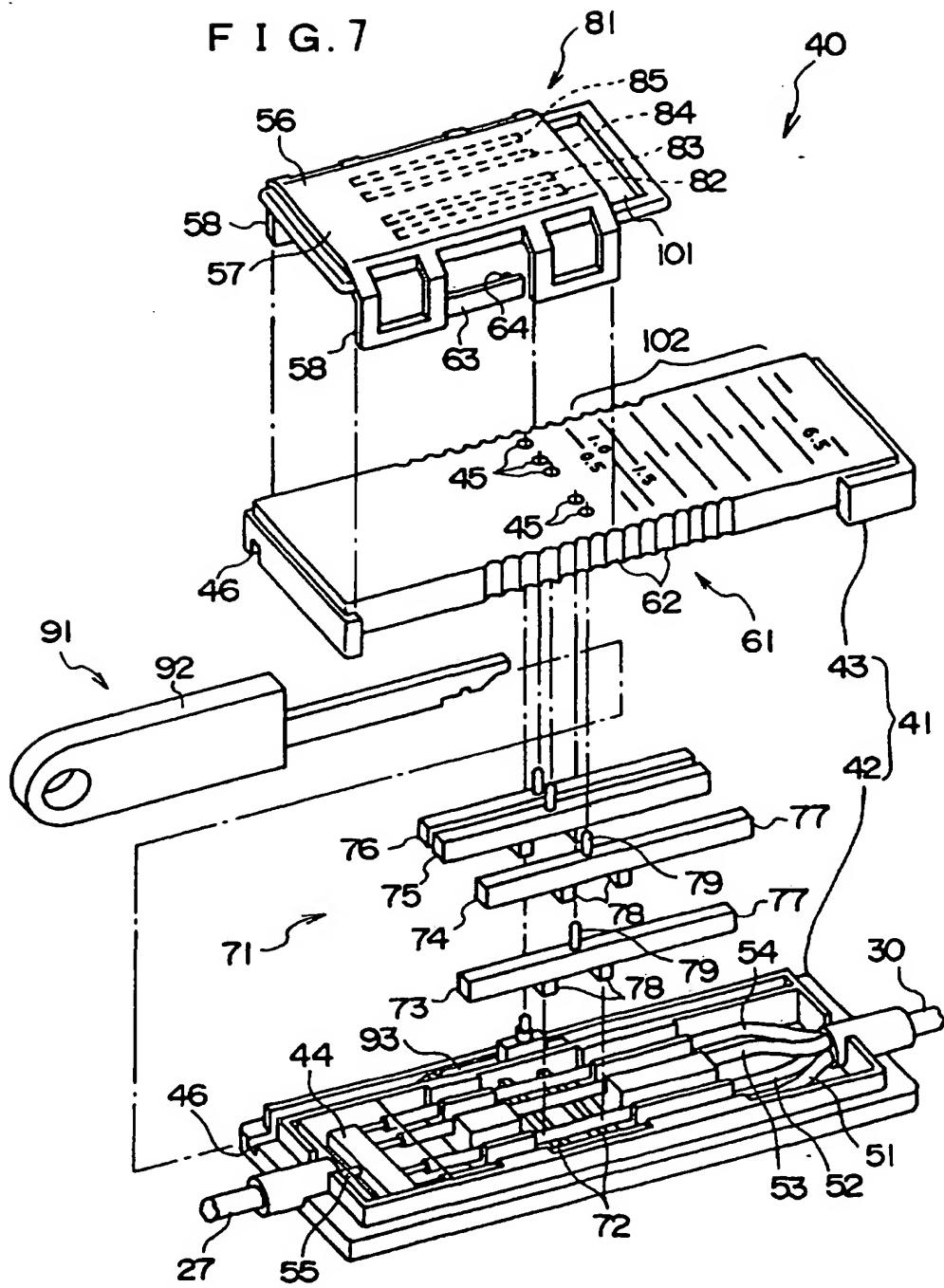
F I G. 6 (D)



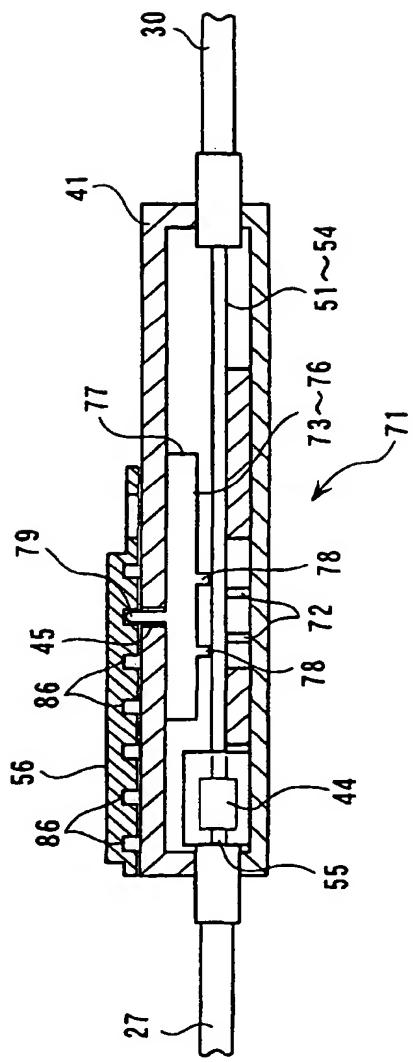
F I G. 6 (E)



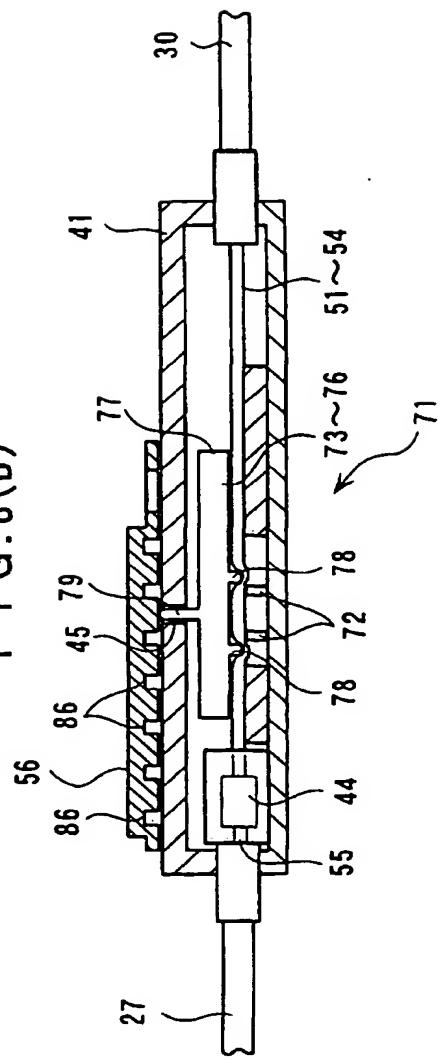
F I G. 7



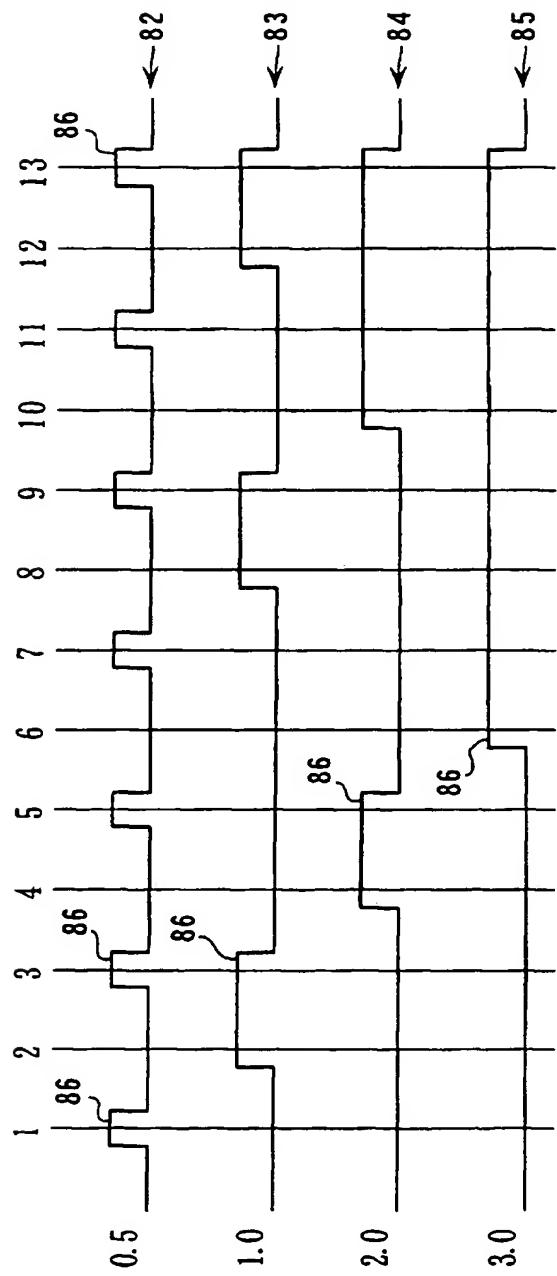
F I G. 8 (A)



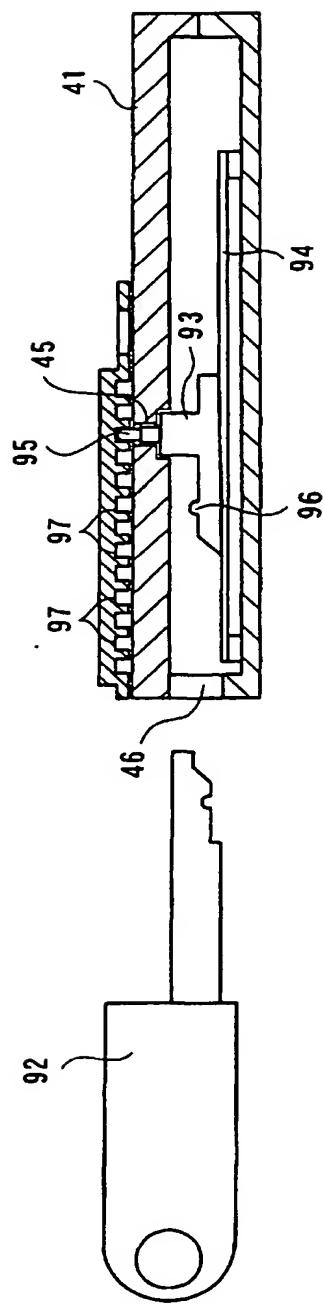
F I G. 8 (B)



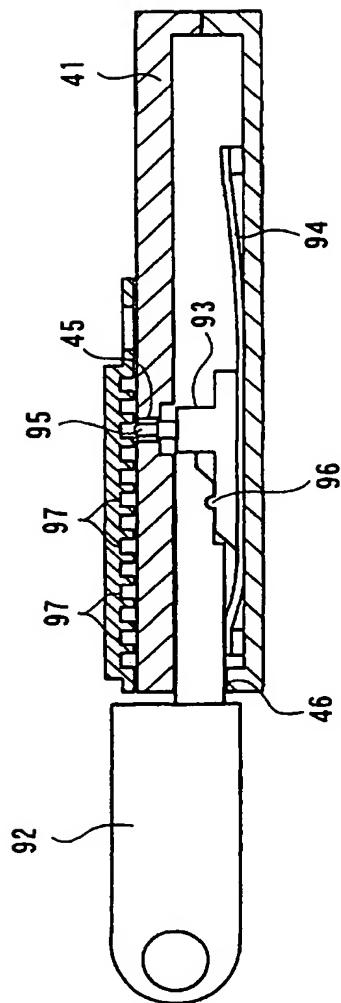
F | G. 9



F I G. 10 (A)

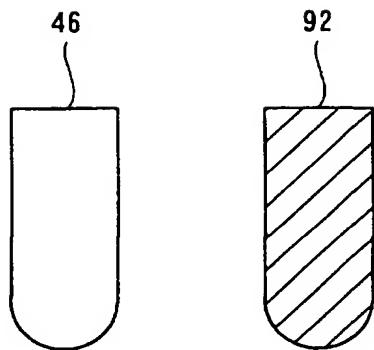


F I G. 10 (B)

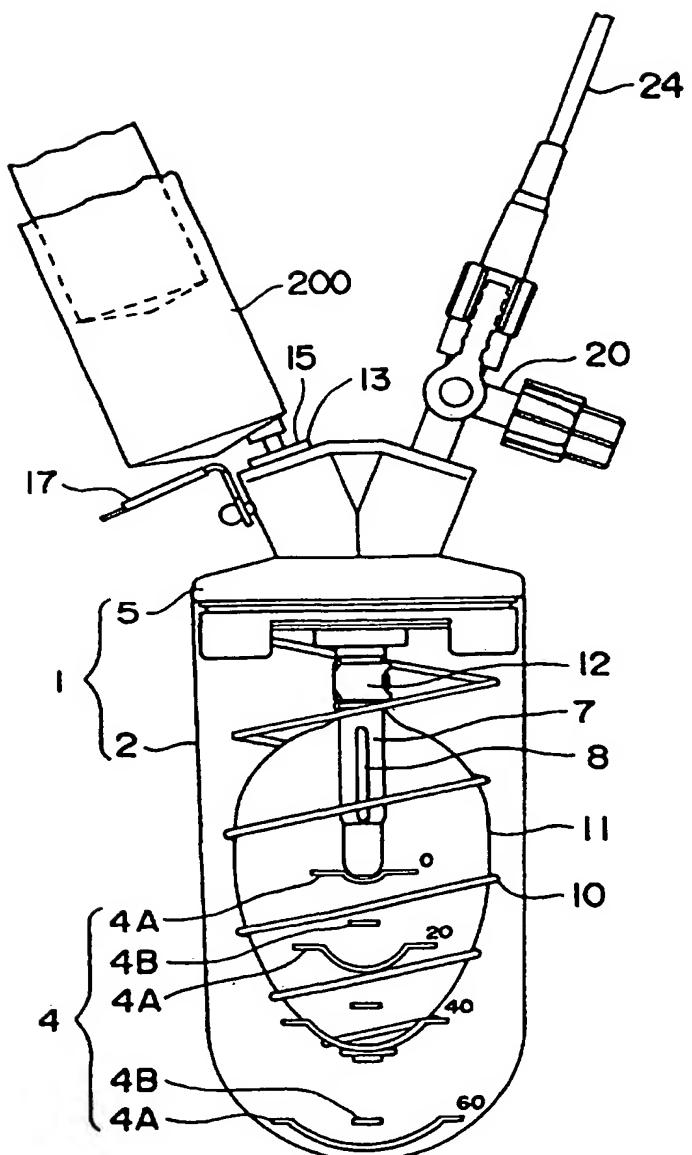


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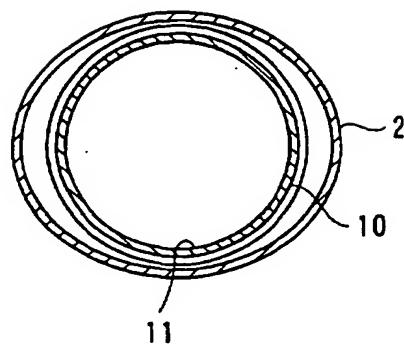
F I G. 11



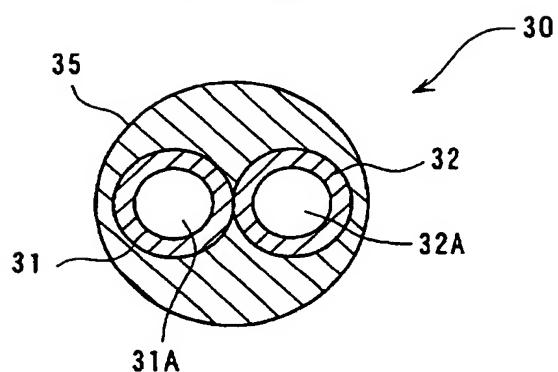
F I G. 12



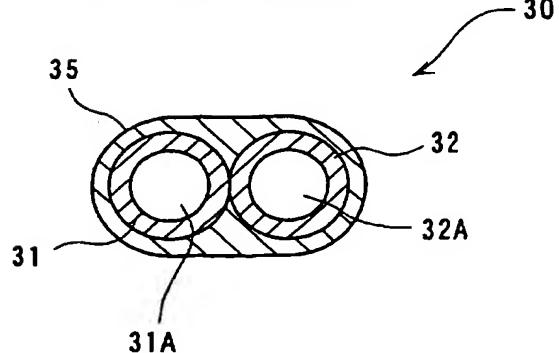
F I G. 13



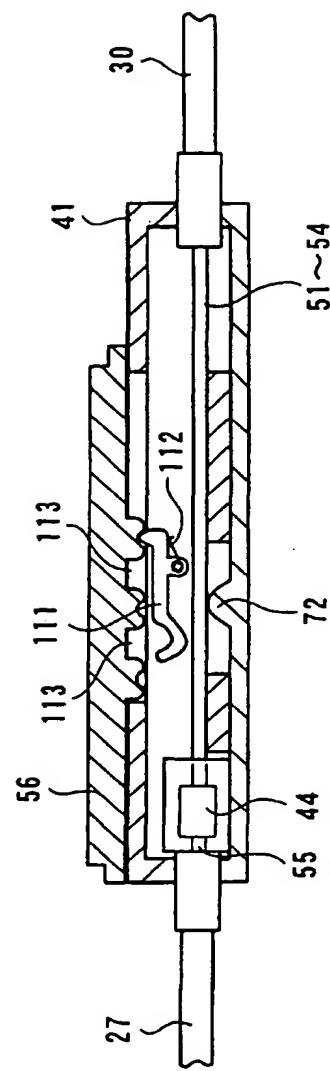
F I G. 14(A)



F I G. 14(B)



F I G. 15 (A)



F I G. 15 (B)

